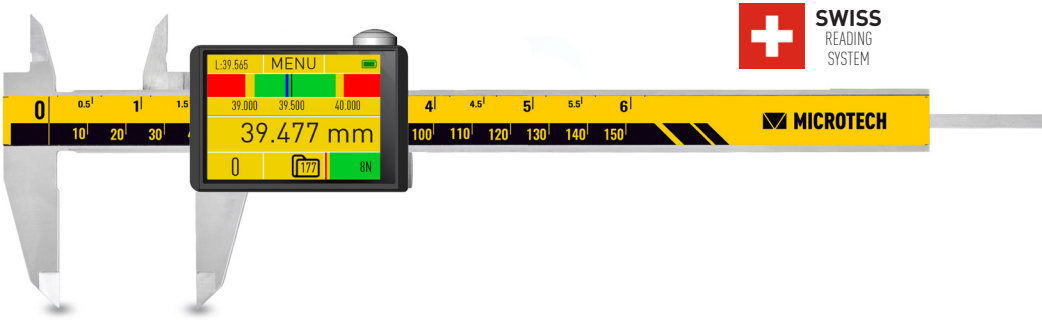
MICROTECH



MICRON COMPUTERIZED MULTI-FORCE CALIPER

USER MANUAL

ISO17025:2017

ISO 9001
BUREAU VERITAS
Certification

SPECIFICATION

Item No	Range		Reso-lution	Accu-racy*	eForce	Jaws	Measuring HUB	Analog scale	Graphic	Preset	Go/NoGo	Max/Min	Formula	Timer	Temp comp	Linear corr.	Calibr date	Recharge	Auto off	Password	Memory	Statistics	WIRELESS	USB HID	FW update
	mm	inch	mm	µm	N	mm																			
141088015A	0-150	0-6"	0,001	±5	1-20	40/16	•	•	•	•	•	•	•	•	•	•	•	•	•	•	1000 val	•	•	•	•
141088020A	0-200	0-8"		±8		50/17	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•
141088030A	0-300	0-12"		±10		60/20	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•

* For internal jaw and depth bar accuracy according DIN 862

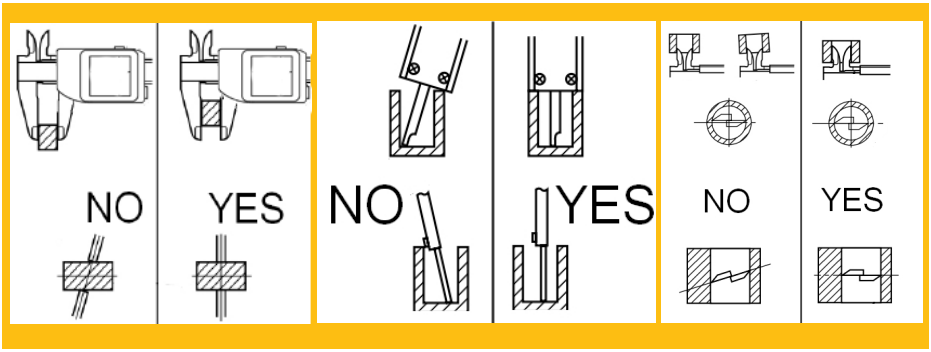
TECHNICAL DATA

Parameters	
LED display	color 2,0 inch
Resolution	320x240
Indication system	MICS 3.0
Power supply	Rechargeable Li-Pol battery
Battery capacity	400 mAh
Charging port	micro-USB / Magnetic port
Case material	Aluminium
Buttons	Switch (Multifuntional)
Wireless data transfer	Long range/HID

Clean the oil from the measuring surfaces of caliper by cloth.

DO NOT LEAVE UNCHARGED CALIPER FOR A LONG TIME.
THIS MAY RESULT TO INTERNAL BATTERY FAILURE!

CORRECT MEASURING

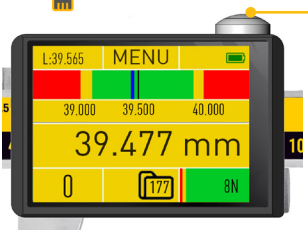


MAIN INFO

MICROTECH

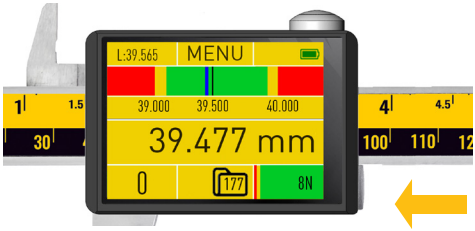
For charging connect USB cable

BUILT-IN BATTERY - rechargeable Li-Pol battery



SWITCH ON DEVICE - button push (1 sec)
SWITCH OFF DEVICE - button push (3 sec)/ auto switch off
DATA TRANSFER - programming throw menu

FORCE CONTROL



FORCE 1-20N

8N FORCE LOW

8N FORCE OK

8N FORCE TOO HIGH

Electronic MULTI FORCE control module 1-20N

Caliper with electronic multi-Force control module, gives possibility measure all time with a requested FORCE in range 1-20N
FORCE MODES:
DISABLE - FORCE mode OFF
INDICATE - Indicating requested FORCE and status on FORCE bar
AUTO - Indicating requested FORCE and status on FORCE bar and Saving to memory actual lenght value upon reaching requested FORCE (1-20N).
FORCE -Indicating actual FORCE value during pushing

FORCE Indication on FORCE bar:
Green color - actual FORCE OK
Yellow color - lower FORCE
Red color - over FORCE

For **ZERO** setting also use Force control module (push Force up to Green indication and set **ZERO** by push for **0** button.

MICROTECH

MAIN SCREEN

LAST VALUE

CONNECTION STATUS

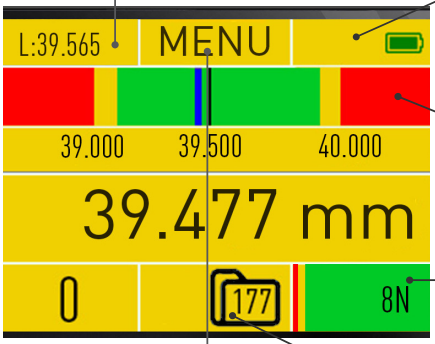
WIRELESS DISCONNECTED

WIRELESS CONNECTED

WIRELESS HID CONNECTED

USB HID DISCONNECTED

USB HID CONNECTED

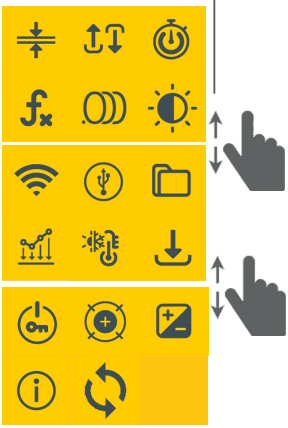


ANALOG SCALE

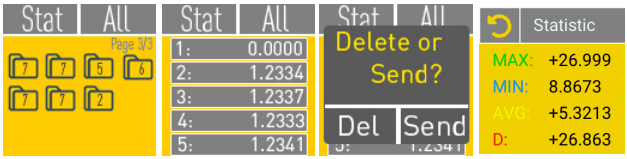
FORCE bar

MEMORY

STANDARD or FOLDER system can be activated throw MEMORY menu



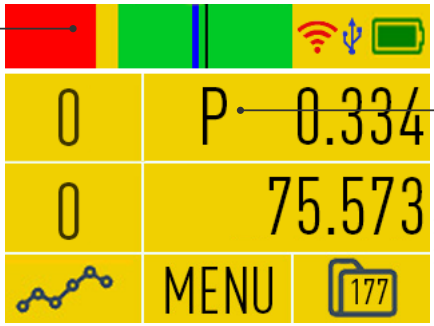
For save measuring data to internal device memory touch data area on screen or button push. You can view saved data or send by WIRELESS or USB connection to Windows PC, Android or iOS It's possible to use Standard or Folders memory modes



FOLDERS SYSTEM | MEMORY 2000 VAL. | MEMORY EXPORT | STATISTIC

MAIN SCREEN on 2D mode

ANALOG SCALE FOR **PROBE** MODE



2D AND **HUB** MODE

PROBE -Saving data when Probe will reach value

PROBE Auto - Saving data when Probe will reach value with this value compensation

2D - 2 axis data reading

2D Sync- Synchronized 2 axis data reading

FUNCTIONS

MICROTECH

LIMITS mode GO/NOGO

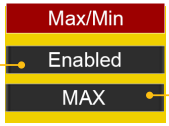
MAX - NoGo more Upper limit
MIN - NoGo less Lower limit
RANGE - Go between Limits
SCALE - Analog scale active

COLOR INDICATION LIMITS ON MAIN SCREEN Go NoGo

Upper limit
Lower limit
Yellow zone on analog scale

PEAK mode MAX/MIN/MODULE/RANGE

DISABLE- non active mode
ENABLE - activating mode
REFRESH - refresh peal value according timer



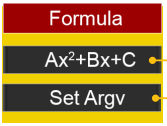
MAX - indicating MAX measured value
MIN - indicating MIN measured value
MODULE - indicating MAX module
RANGE - indicating deviation between MAX and MIN

TIMER mode

SAVING DATA TO MEMORY OR SENDING WIRELESS/USB BY TIMER

Select timer period
Reset to disactivate mode

FORMULA mode



Select FORMULA Type (Math, Radius or other)
Select arguments

RESOLUTION selection

Resolution selecting
mm/inch conversion

DISPLAY settings

Sleep OFF (15 s low brightness off, sleep off)
Sleep 15s (15 s low brightness on, sleep off)
Sleep ON (15 s low brightness on, sleep on)

Display rotation 0°, 90°, 180°, 270°
Brightness level

LINEAR error compensation

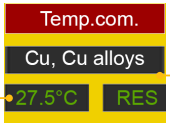
Re-calculation detail size to calibration conditions (20°C)

Linear correction error's on device

actual values
correct values by up&down button
confirm point correction

TEMP compensation

Manual Temperature setting



4 types of material for selection:
- Glass, Quartz
- Stainless steel
- Cuprum and alloys
- Alluminium and alloys

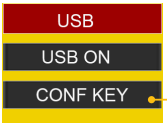
FUNCTIONS

WIRELESS data transfer

Recconection button
Wireless power regulation

ON - WIRELESS data transfer to MDS App for Android, iOS, Windows
HID- WIRELESS HID direct transfer data to any App in Windows, MacOS, Linux, Android devices (like keyboard). Configure data format in USB sub-menu
2D-S - Slave device on WIRELESS connection on HUB mode
2D-M - Master device on WIRELESS connection on HUB mode

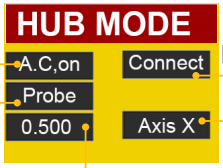
USB OTG data transfer



Connect USB cable to PC & Activate USB HID connection mode
Select setting of data transfer
Direct transfer data to any App in Windows, MacOS, Linux, Android devices
Configurating data transfer Dot/Comma and Tab/Arrow Down/CR+LF

HUB connection

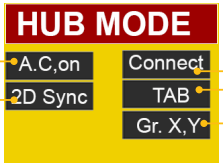
PROBE MODE



A.C.on - Auto Connection active
A.C.off - Auto Connection no active
PROBE -Saving data when Probe will reach value
PROBE Auto - Saving data when Probe will reach value with this value compensation
2D - 2 axis data reading
2D Sync- Synchronized 2 axis data reading
Disable - switch off modes

External Wireless device conneciton
Axis priority selecting
Setting PROBE limit value

2D MODE



A.C.on - Auto Connection active
A.C.off - Auto Connection no active
PROBE -Saving data when Probe will reach value
PROBE Auto - Saving data when Probe will reach value with this value compensation
2D - 2 axis data reading
2D Sync- Synchronized 2 axis data reading
Disable - switch off modes

External Wireless device conneciton
Symbol between Axis
Graphic mode indication setting

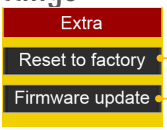
FUNCTIONS

MICROTECH

FORCE

DISABLE - FORCE mode OFF
INDICATE - Indicating requested FORCE and status on FORCE bar
AUTO - Indicating requested FORCE and status on FORCE bar and Saving to memory actual lenght value upon reaching requested FORCE (1-20N).
FORCE -Indicating actual FORCE value during pushing

RESET to Factory settings



Push 10 times to RESET device to factory settings

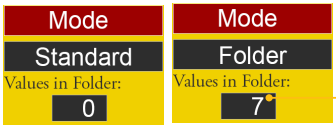
Push 10 times to FIRMWARE UPDATE

EXTRA

Selecting normal or inverted axis mode (+/- value indication)

Coefficient setting (for distributor and calibration only)

MEMORY manager setting

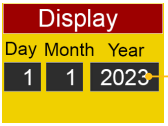


Activating STANDARD or FOLDER SYSTEM

Values in each Folder

FOLDERS SYSTEM

CALIBRATION date info



Push for change calibration date info

Device INFO

Information about device
- Firmware version
- MAC adress for WIRELESS connection

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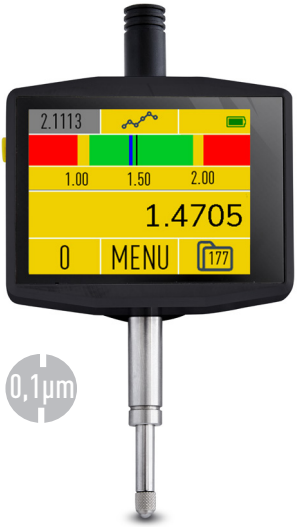
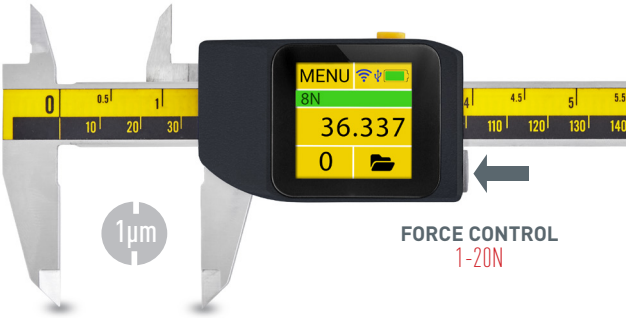
INDUSTRY 4.0 INSTRUMENTS





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