



MAGNETIC STANDS

USER MANUAL



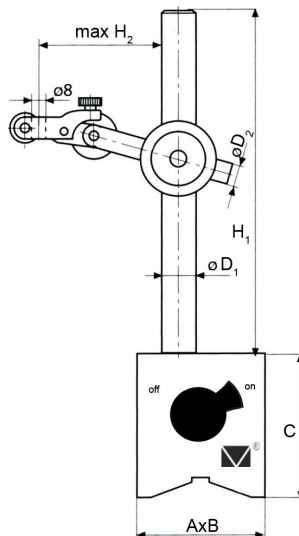


HYDRAULIC MAGNETIC STAND

Item No	Magnetic force	Base	Length	Clamp D
	kgf	mm	mm	mm
161108800	80	50x60x55	320	8
161113800	130	50x120x55		

HARDENED MAGNETIC STAND

Item No	Magnetic force	Base	Main stem	Assistant stem
	kgf	mm	mm	mm
161108000	80	50x60x55	170x12	120x10
161113310			355x16	200x12
161113410	130	50x120x55	400x25	250x18
161113610			630x32	500x25
161126210	260	200x120x70	800x51	600x32
161126310			1000x51	600x32
161152410	520	250x250x80	1250x76	800x51
161152510			1500x76	800x51





1. Wipe with a clean cloth, soaked in gasoline, working surface of the stand and test object to remove anti-corrosion oil. Then wipe them with a clean dry cloth.
2. Turn off magnetic base by switch «-».
3. Set stand on a clean iron plate.
4. Attach indicator in the stand and set it in working position to test object by stand's clamps.
5. Turn on magnetic base by switch «+».
6. After finishing work wipe the working surfaces of the stand with a cloth soaked in gasoline and apply anticorrosion oil.

WARNING!

IN THE PROCESS OF WORKING WITH STANDS SHOULD BE AVOIDED:

- Shocks or dropping avoid damage;
- Do not dismantle the base of stand to avoid the loss of magnetic properties;
- Do not apply excessive force to the locking screws;
- Move stand only at position «-»;
- Apply force only to the base;
- Store stand with unlock clamps and position switch «-».



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